

BCLS-520ES

Serial Number

38000001-38999999

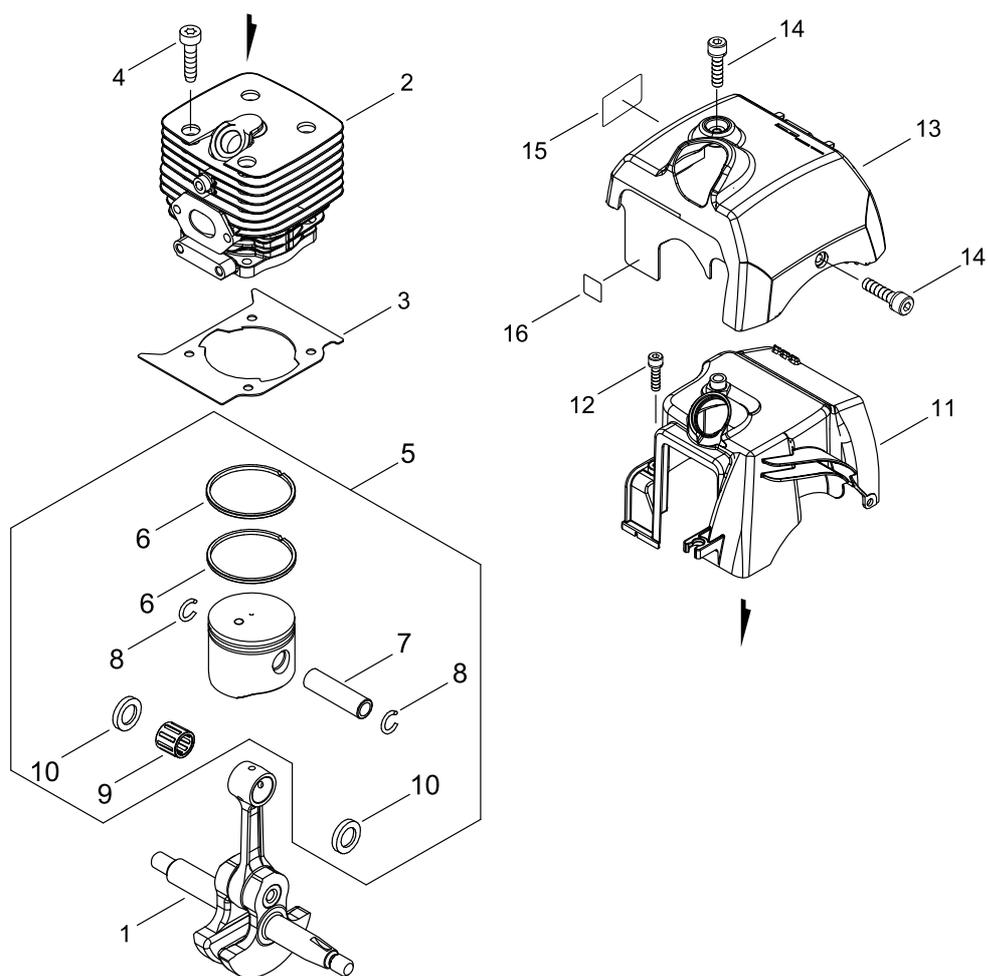
Last updated date

23/Sep/2024

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CYLINDER, PISTON, CRANKSHAFT



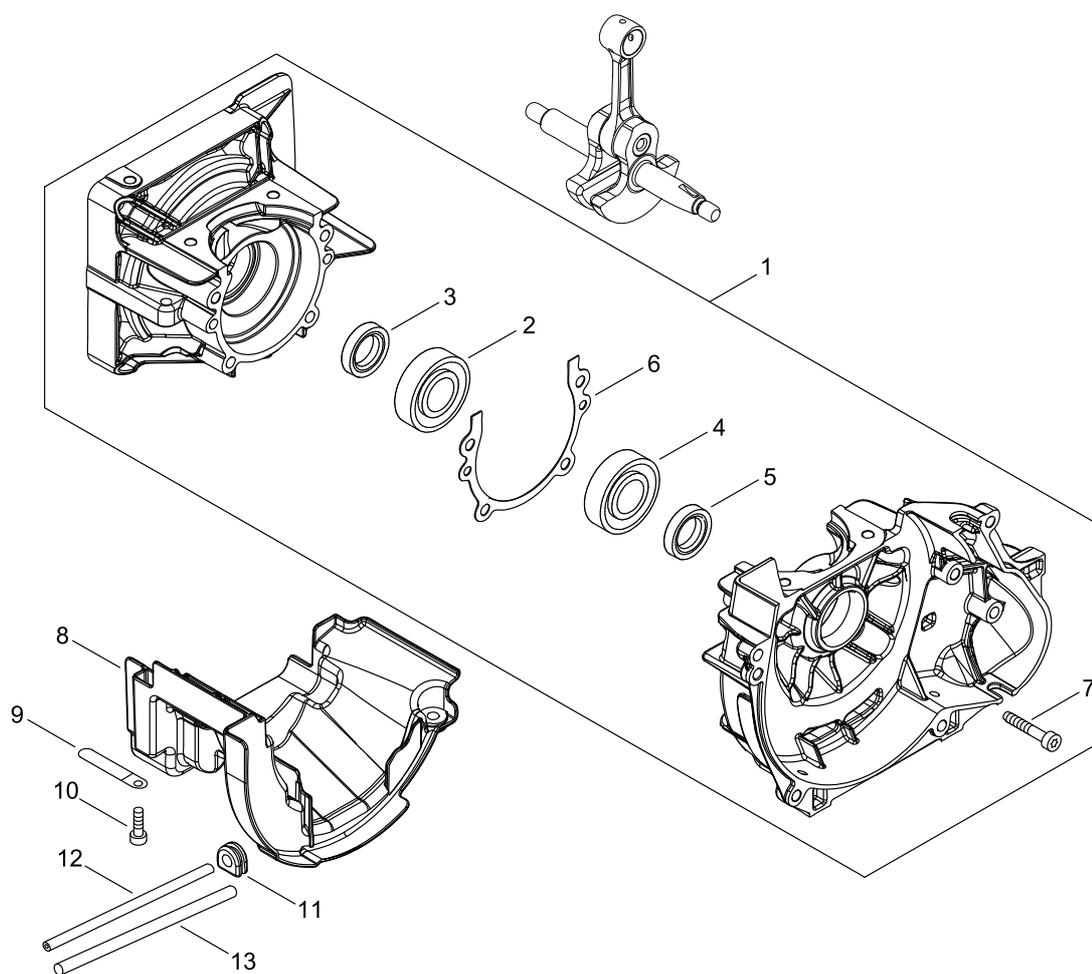
CYLINDER, PISTON, CRANKSHAFT

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		A011-001350	CRANKSHAFT,ASY	1			D
2		A130-002191	CYLINDER	1			D
3		V100-000790	GASKET,CYL	1	T:0.8		B
4		V805-000210	BOLT, TORX 5	4	TB-5*20 12.9		C
5		P021-050440	PISTON KIT	1			
6	+	A101-000690	RING, PISTON	2	44*1.2*1.8		B
7	+	V609-000000	PIN,ENG 11	1			D
8	+	100015-32330	CIRCLIP, PISTON PIN	2			C
9	+	V556-000000	BEARING,NEEDLE 11	1	KBK11*15*15.8X2		C
10	+	V308-000100	WASHER,CIRCULAR 11	2			C
11		A160-002930	COVER,CYLINDER	1			C
12		V835-000000	BOLT, TORX 5	1			C
13		A160-002632	COVER,CYLINDER	1	SRM-420ES OUTER		C
14		V835-000000	BOLT, TORX 5	2			C
15		X547-003580	LABEL,ECHO	1	ECHO+ BCLS-520ES		D
16		X524-001901	LABEL	1			D

CL : Consumable class

A:Fast moving parts B:Semi-fast moving parts C:Slow moving parts D:Order only as needed

CRANKCASE



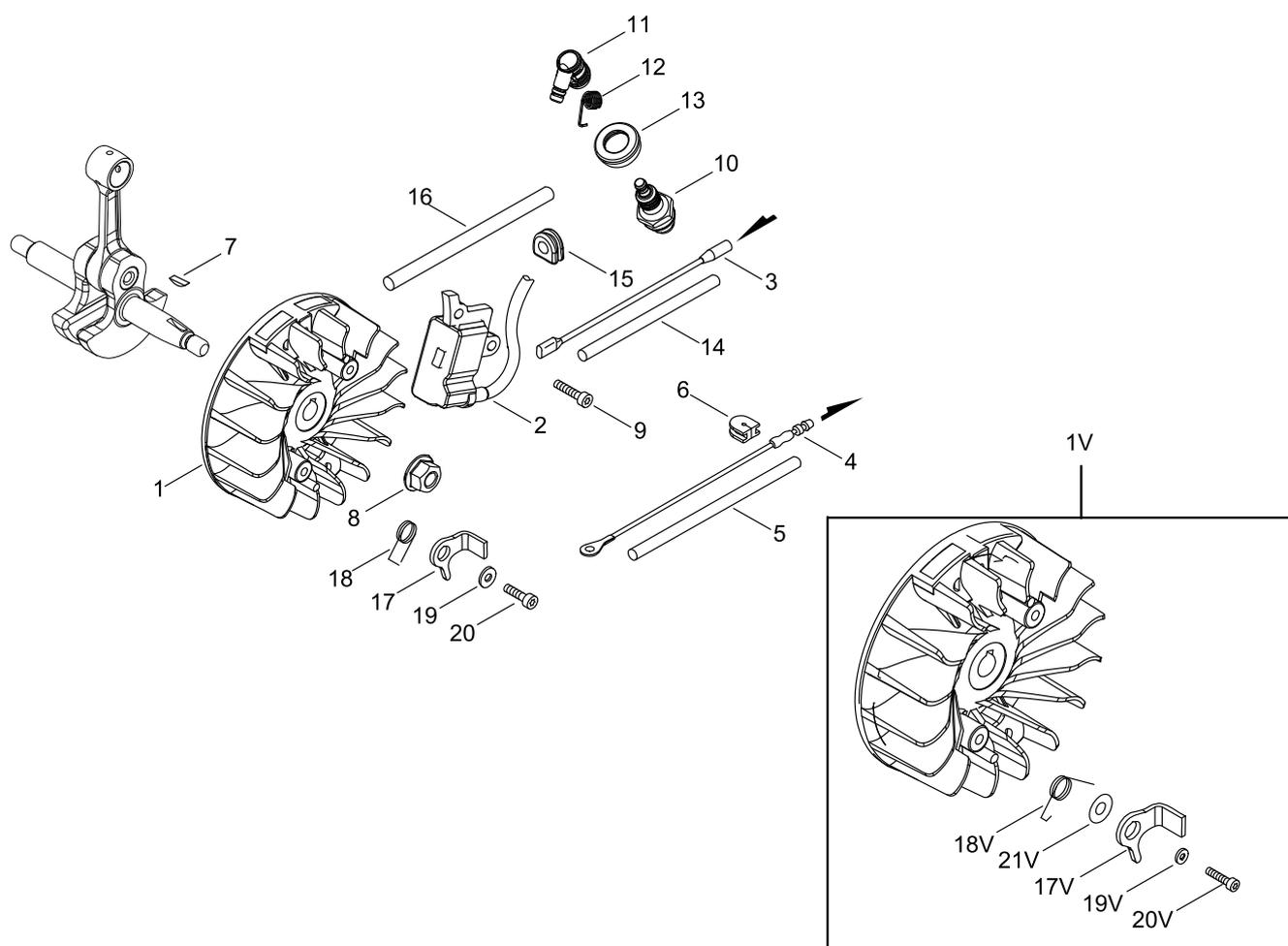
CRANKCASE

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		P021-047120	CRANK CASE SET	1			
2	+	900810-36202	BEARING, BALL	1	6202		
3	+	100213-00310	OILSEAL	1	ISCD 15 25 7		C
4	+	900810-36202	BEARING, BALL	1	6202		
5	+	100213-00310	OILSEAL	1	ISCD 15 25 7		C
6	+	V102-000260	GASKET, CRANKCASE	1	T:0.5		B
7	+	V805-000180	BOLT, TORX 5	4	TB-5*30 12.9		C
8		A209-000740	PLATE, INSULATOR	1			C
9		159116-21231	CLAMP	1			C
10		V835-000000	BOLT, TORX 5	2			C
11		156110-04920	BUSHING	1			C
12		V471-000741	PIPE	1	3*6*160		C
13		V475-008080	TUBE	1	8*9*125		C

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MAGNETO



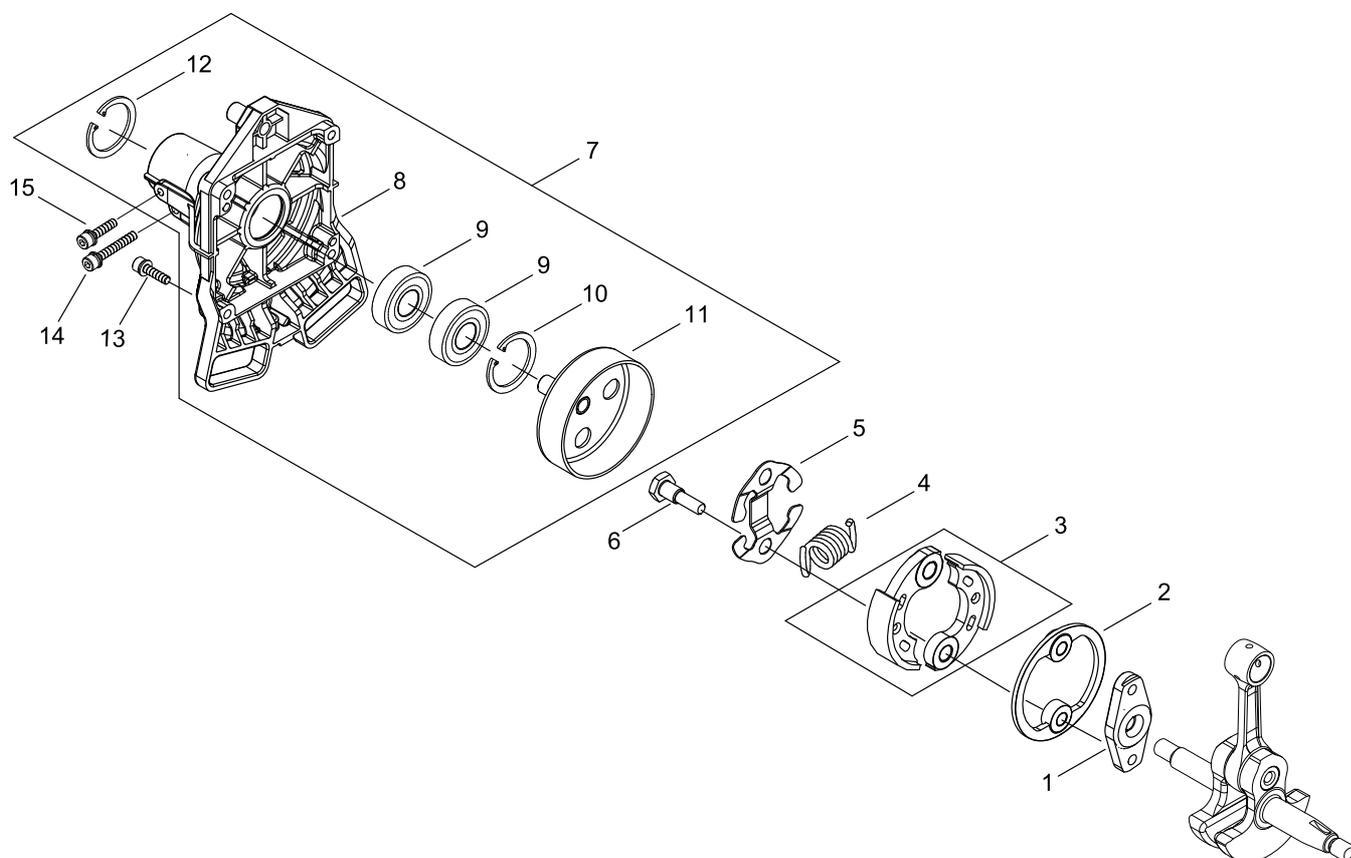
MAGNETO

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		A409-001210	ROTOR, MAGNETO	1			C
1V		P200-001380	ROTOR,MAGNETO KIT	1			C
17V	+	A514-000280	PAWL	2			C
18V	+	V452-001370	SPRING,TORSION	2			B
19V	+	178070-10860	SPACER	2			C
20V	+	V805-000140	BOLT, TORX 5	2	TB-5*12 10.9		C
21V	+	131911-03460	WASHER	2			C
2		A411-001480	COIL, IGNITION	1			C
3		V485-002331	LEAD	1			C
4		V485-002570	LEAD	1			C
5		V475-008080	TUBE	1	8*9*125		C
6		156114-07320	GROMMET	1			C
7		100142-12330	KEY, WOODRUFF	1			C
8		92105-08000	NUT L, FLANGE	1	8		
9		V805-000150	BOLT, TORX 5	2	TB-5*16 10.9		C
10		A425-000000	SPARKPLUG	1	BPMR8Y		A
11		A427-000060	CAP,SPARK PLUG	1			C
12		A426-000010	TERMINAL, SPARKPLUG	1			C
13		A429-000090	COVER,CAP	1			C
14		V475-007540	TUBE	1			C
15		156110-04920	BUSHING	1			C
16		V475-007550	TUBE	1			C
17		A514-000280	PAWL	2			C
18		V452-001471	SPRING,TORSION	2			B
19		177247-04630	SPACER, RATCHET	2	5.2*8*2.1		C
20		V805-000140	BOLT, TORX 5	2	TB-5*12 10.9		C

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CLUTCH



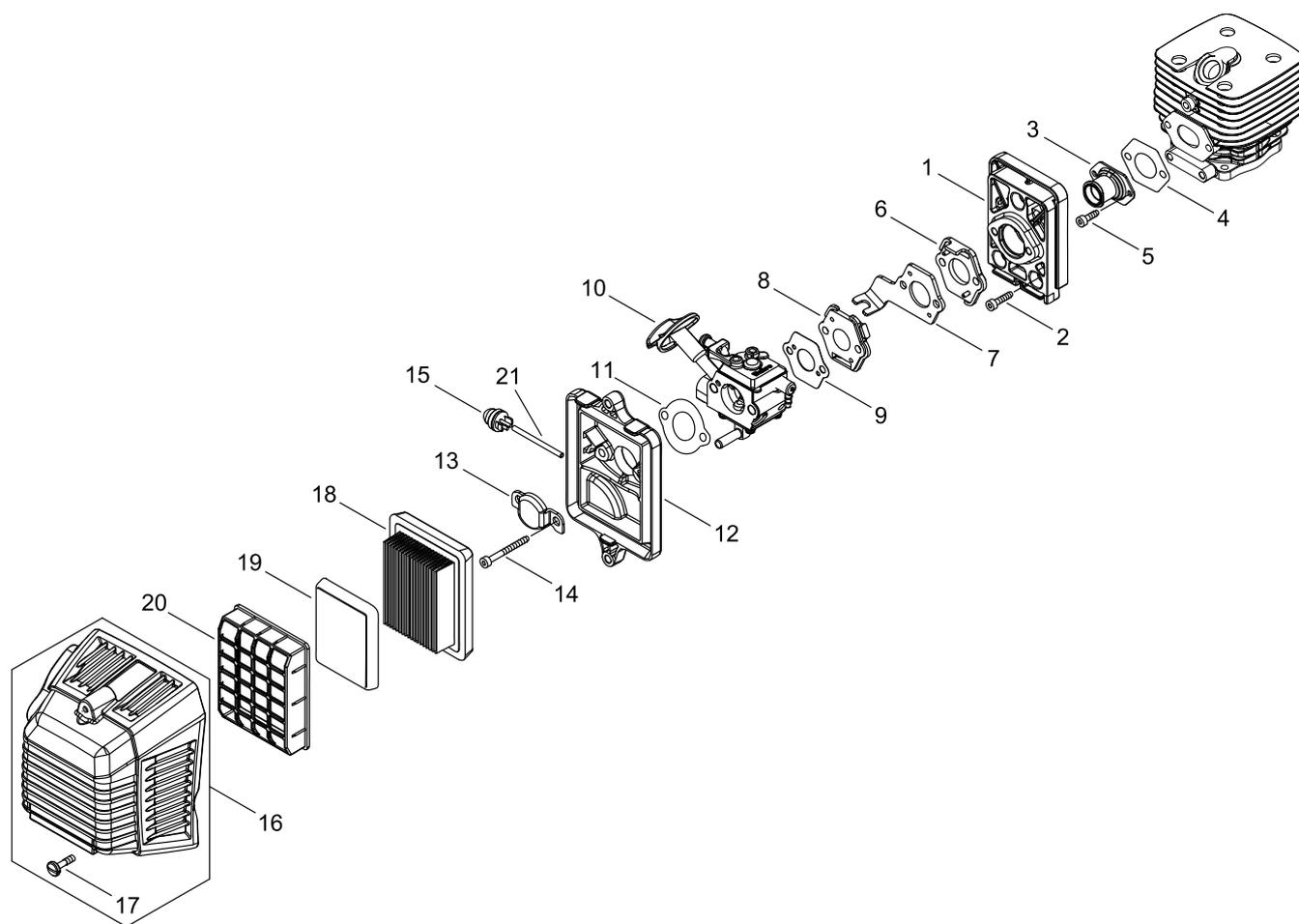
CLUTCH

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		175016-54430	HUB, CLUTCH	1			B
2		V376-001650	SPACER	1			C
3		P100-000100	CLUTCH SHOE SET	1			
4		A566-000260	SPRING, CLUTCH	1	3.2 361N		B
5		V453-000100	SPRING,FLAT	1	10.2		C
6		A557-000200	SHAFT,CLUTCH	2			B
7		P100-006140	CASE,CLUTCH ASY	1			
8	+	A570-000291	CASE,CLUTCH	1			D
9	+	94018-46001	BEARING, BALL	2	6001LB		
10	+	900702-00028	RETAINING RING, INTERNAL	1	CR-28		
11	+	A556-000181	DRUM,CLUTCH	1			B
12	+	900701-00012	RETAINING RING, EXTERNAL	1	CS-12		
13		V805-000160	BOLT, TORX 5	4	TB-5*20 10.9		C
14		V805-000160	BOLT, TORX 5	1	TB-5*20 10.9		C
15		V805-000140	BOLT, TORX 5	1	TB-5*12 10.9		C

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AIR CLEANER, CARBURETOR



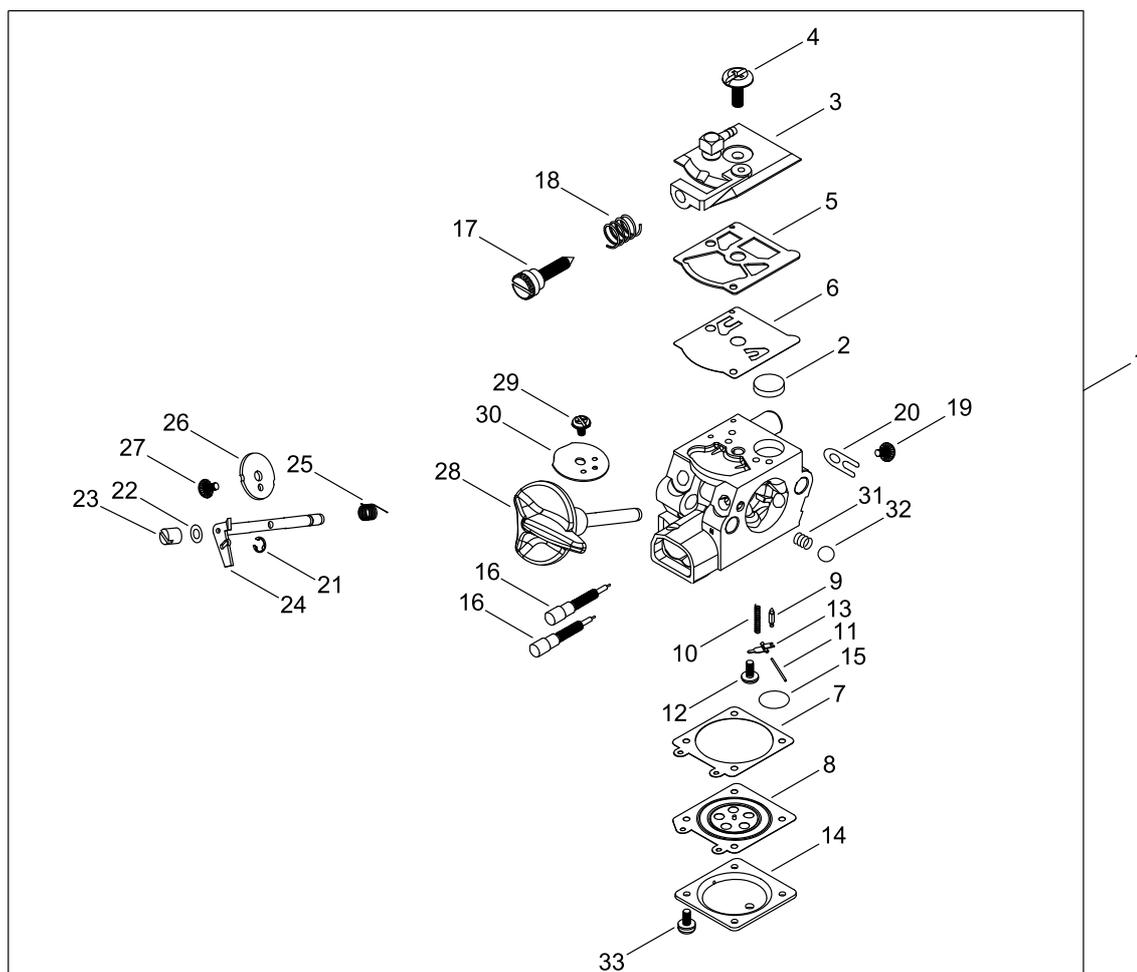
AIR CLEANER, CARBURETOR

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		A200-000990	INSULATOR, INTAKE	1			C
2		V855-000000	BOLT, TORX 5	3	TB-5*20		C
3		A202-000270	BELLOWS, INTAKE	1			C
4		V103-001620	GASKET,INTAKE	1			A
5		V835-000010	BOLT, TORX 5	2	TB-5*12 10.9		C
6		A209-000720	PLATE, INSULATOR	1			C
7		C487-000410	HOLDER, CABLE	1			C
8		A209-000840	PLATE, INSULATOR	1			C
9		V103-001610	GASKET,INTAKE	1			A
10		A021-004220	CARBURETOR, DIAPHRAGM	1	WT-1096		B
11		V103-000500	GASKET,INTAKE	1	ASK NO.4600		A
12		A225-000690	CASE,CLEANER	1			C
13		A244-000290	PLATE, PREVENT	1			C
14		V805-000330	BOLT, TORX 5	2	TB-5*65 12.9		C
15		123181-39130	PUMP, PRIMER	1			A
16		P021-047381	CLEANER LID ASY	1			
17	+	V253-000100	SCREW,5	2	5*20		C
18		A226-000361	ELEMENT, AIR FILTER	1	AFP-2010K-300		A
19		A226-001740	ELEMENT, AIR FILTER	1			A
20		A227-000040	PLATE, ELEMENT	1			C
21		V471-001301	PIPE	1	2.4*5*65		C

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CARBURETOR



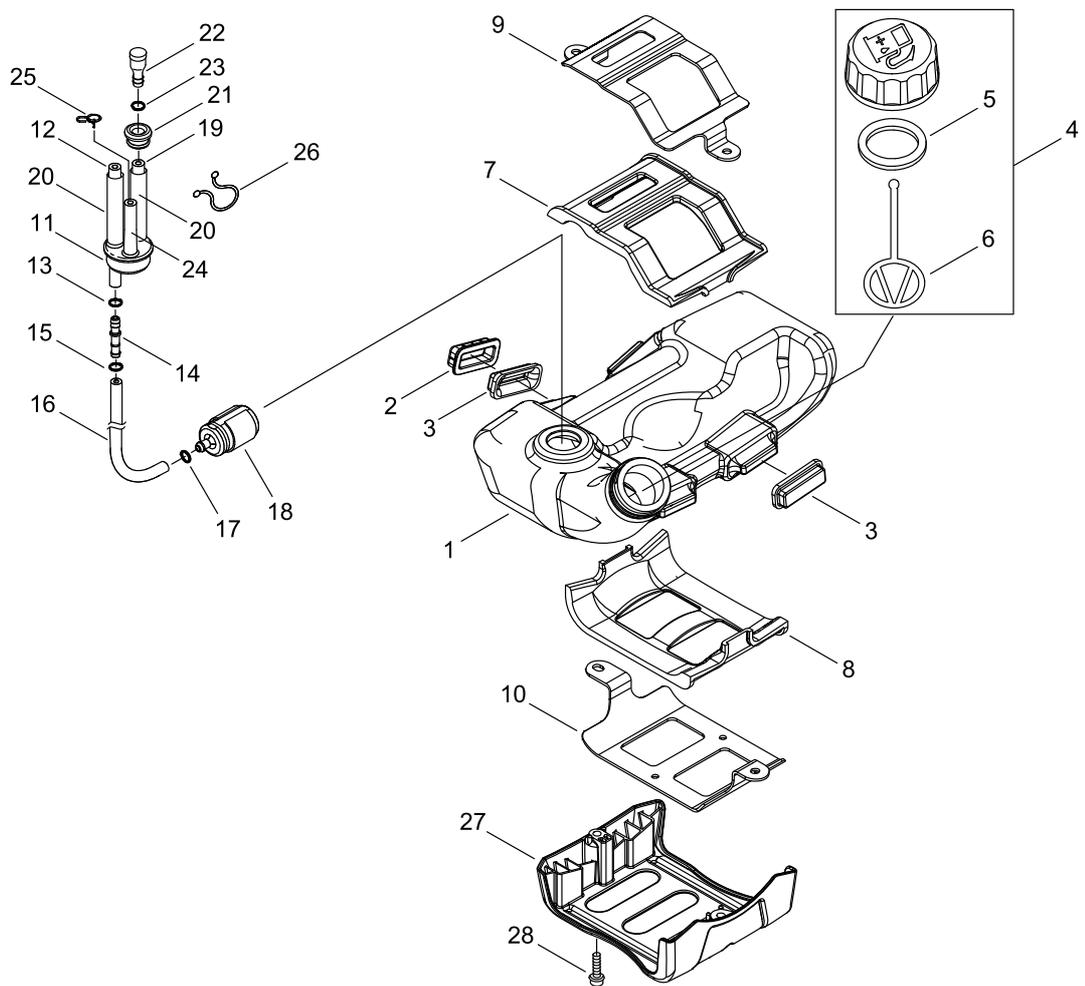
CARBURETOR

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		A021-004220	CARBURETOR, DIAPHRAGM	1	WT-1096		B
2	+	123126-10631	SCREEN, INLET	1			B
3	+	P003-005450	PUMP COVER ASY	1			
4	+	123110-03930	SCREW, PUMP COVER	1			D
5	+	123125-15030	GASKET, FUEL PUMP	1			A
6	+	123112-15030	DIAPHRAGM, FUEL PUMP	1			A
7	+	123140-27230	GASKET, M. DIAPHRAGM	1			A
8	+	P003-001850	DIAPHRAGM, METERING	1			A
9	+	123137-19830	VALVE, INLET NEEDLE	1			D
10	+	123122-03660	SPRING, METER. LEVER	1			D
11	+	123138-03930	PIN, METERING LEVER	1			D
12	+	123139-03930	SCREW, M. LEVER PIN	1			D
13	+	123123-03930	LEVER, METERING	1			D
14	+	123142-03930	COVER, M. DIAPHRAGM	1			D
15	+	123146-10631	PLUG, WELCH	1			C
16	+	P003-002270	NEEDLE	2			D
17	+	123134-04260	SCREW, IDLE ADJUST	1			D
18	+	123133-04260	SPRING, IDLE ADJUST	1			D
19	+	P003-005120	SCREW	1			D
20	+	123127-03930	CLIP, THROTTLE SHAFT	1			C
21	+	123173-07930	CLIP	1			C
22	+	123149-54230	WASHER	1			C
23	+	P003-005460	SWIVEL	1			
24	+	P003-005020	SHAFT ASM THROTTLE	1			
25	+	123113-47530	SPRING, THR. RTN.	1			B
26	+	P003-000310	VALVE THROTTLE	1			D
27	+	P003-002380	SCREW	1			D
28	+	P003-005470	SHAFT ASY, CHOKE	1			
29	+	123114-38830	SCREW	1			D
30	+	P003-001790	VALVE, CHOKE	1			
31	+	123135-10630	SPRING, CHOKE FRICT.	1			D
32	+	123136-10630	BALL, CHOKE FRICTION	1			D
33	+	123130-02960	SCREW	4			D

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FUEL TANK



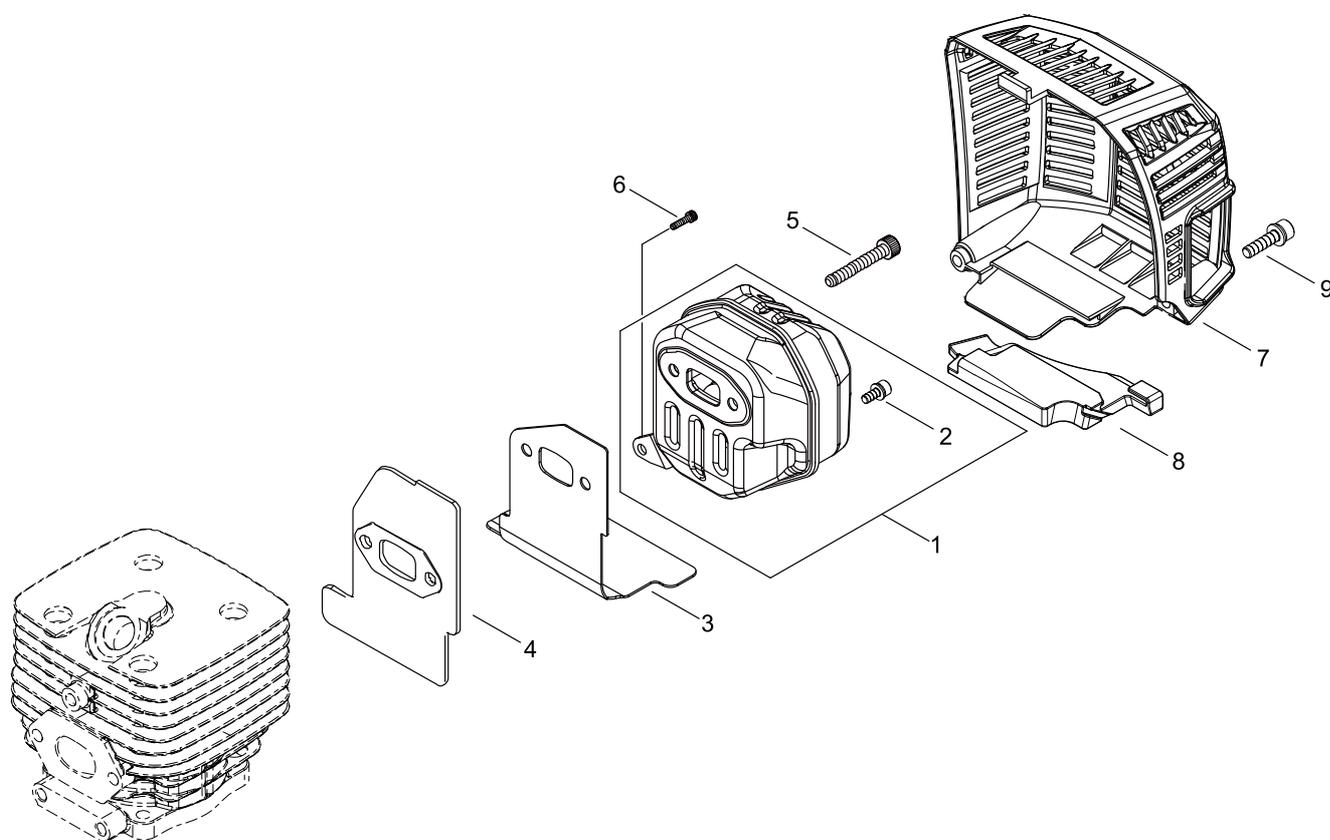
FUEL TANK

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	C L
1		A350-002021	TANK, FUEL	1			C
2		V423-000130	HOLDER,CUSHION	2			C
3		V420-004860	CUSHION	4			B
4		P021-012211	CAP,FUEL ASY	1			C
5	+	V107-000190	GASKET,FUEL CAP	1	37.9* T 2.2		A
6	+	A365-000060	CONNECTOR,CAP	1	L=123		B
7		A390-000050	SEAT,FUEL TANK	1	UPPER		C
8		A390-000060	SEAT,FUEL TANK	1	LOWER		C
9		A393-000320	BRACKET,FUEL TANK	1			C
10		A393-000330	BRACKET,FUEL TANK	1			C
11		132115-55931	GROMMET, FUEL	1	3 φ5		C
12		V471-002311	PIPE	1	3*6*130		C
13		V490-001240	CLIP	1			C
14		V186-000510	JOINT,PIPE	1			C
15		130111-00530	CLIP	1	5.5		C
16		V470-000841	PIPE	1	Φ5L字L180		C
17		V490-001240	CLIP	1			C
18		A369-000001	STRAINER, FUEL	1	125-528		A
19		130110-14530	PIPE, IMPULSE	1	3*6*135L		C
20		V475-007720	TUBE	2	8*9*80		C
21		132115-01462	GROMMET	1			C
22		131300-56431	VENT ASSEMBLY, FUEL	1			B
23		V490-001240	CLIP	1			C
24		V471-000630	PIPE	1			C
25		V490-000510	CLIP	1			C
26		V491-000460	CLIP	1	ELS-200-2		C
27		A175-000331	STAND	1			C
28		V835-000030	BOLT, TORX 5	2	TB-5*20 10.9		C

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MUFFLER



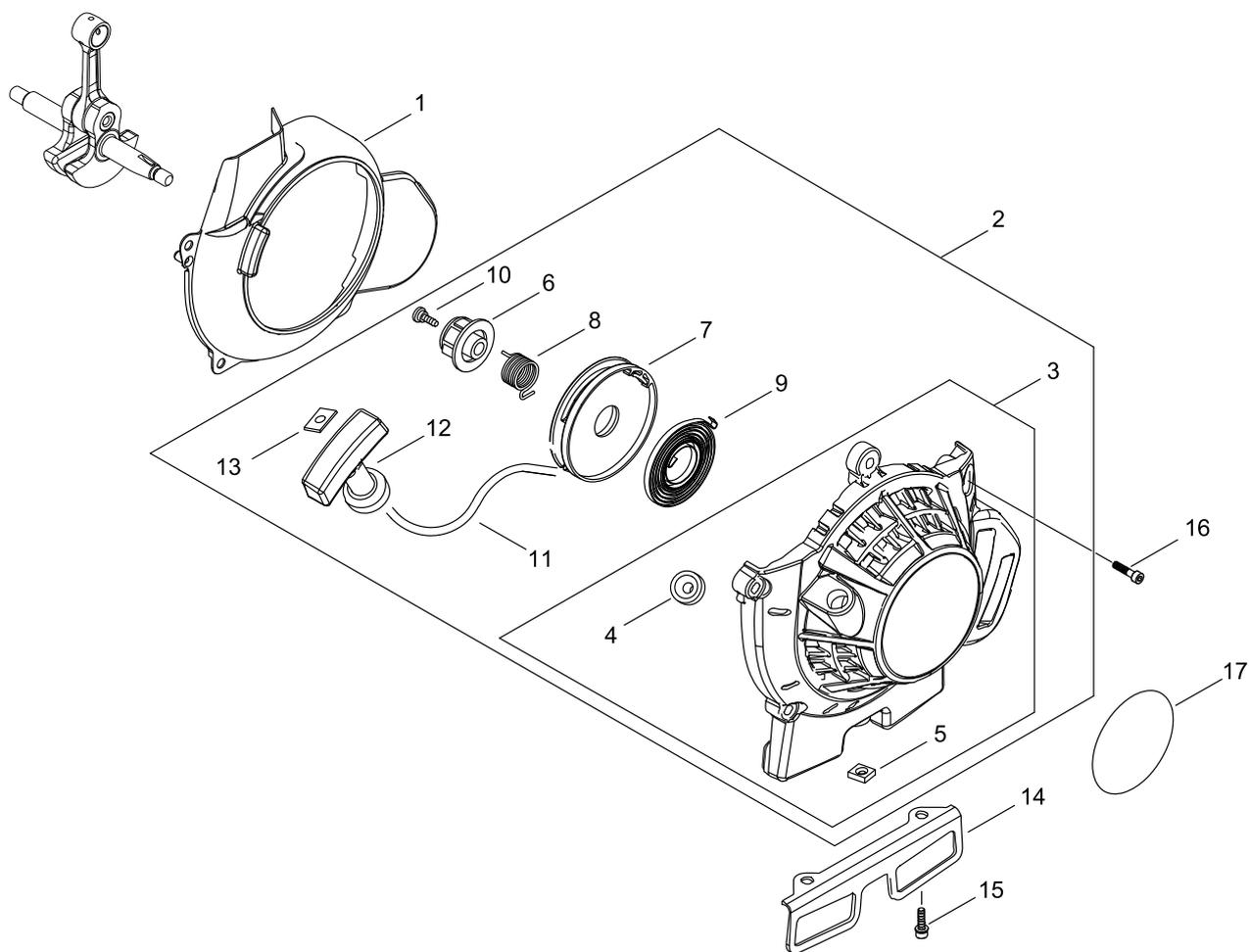
MUFFLER

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	C L
1		P100-005120	MUFFLER ASY	1			
2	+	V804-000030	BOLT, TORX 4	1	TB-4*8 10.9		C
3		V104-002170	GASKET,EXHAUST	1	NP7002 T:1.0		A
4		V104-002030	GASKET,EXHAUST	1			A
5		V806-000050	BOLT, TORX 6	2	TB-6*20 12.9		C
6		V805-000300	BOLT, TORX 5	1	TB-5*12 12.9		C
7		A320-001110	COVER,MUFFLER	1			C
8		V541-000540	SEAL	1			C
9		V805-000260	BOLT, TORX 5	2	TB5*25 10.9		C

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RECOIL STARTER, PULLY



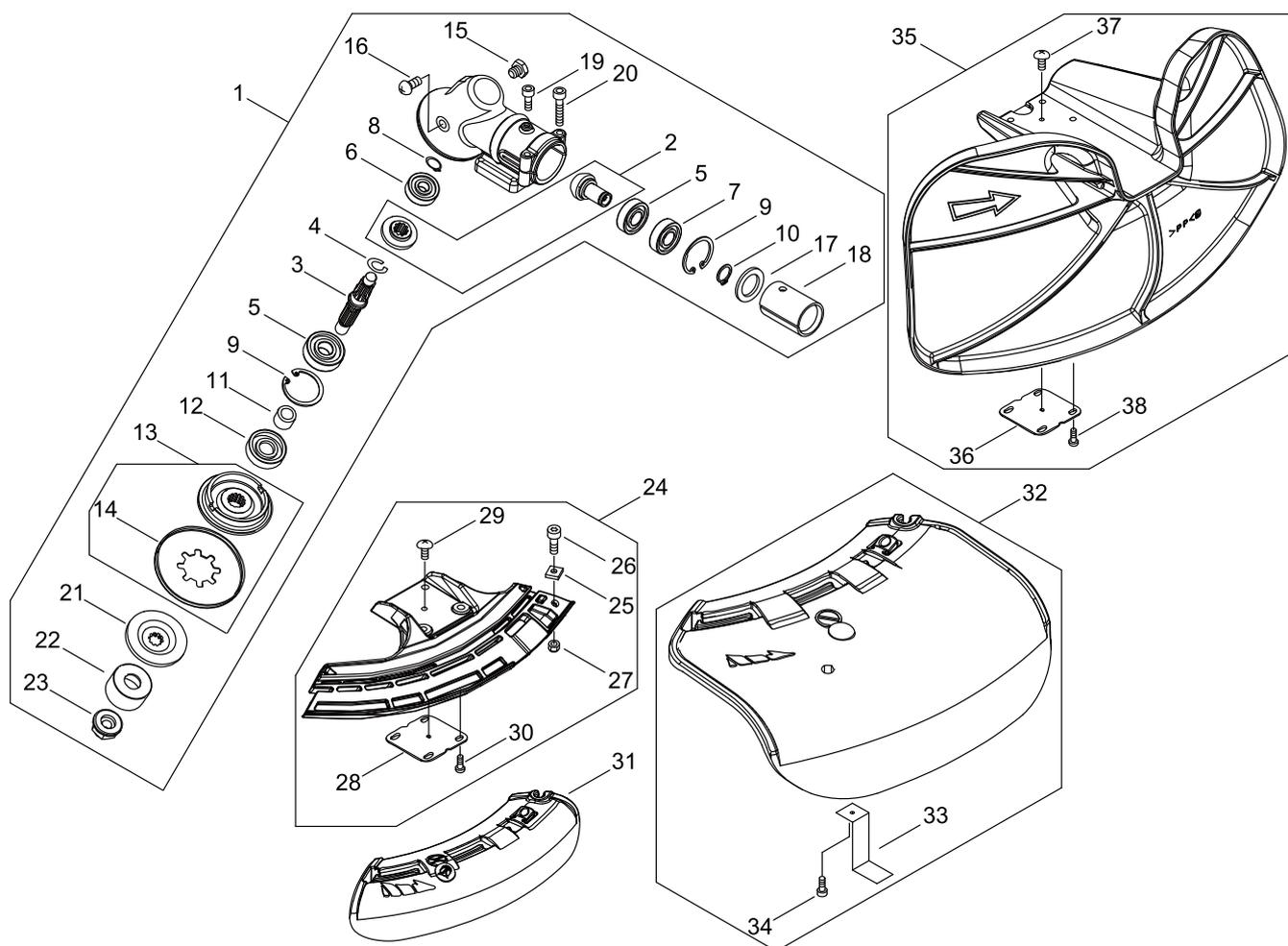
RECOIL STARTER, PULLY

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		A172-002600	COVER,FAN	1			C
2		A051-002881	STARTER,RECOIL ASY	1			B
3	+	P022-037550	STARTER CASE	1			
4	++	P022-045770	GUIDE, ROPE	1			C
5	++	P022-022010	NUT	1			
6	+	P022-033830	CAM	1			
7	+	P022-023140	DRUM, STARTER	1			
8	+	P022-023120	SPRING,DAMPER	1			
9	+	P022-004680	SPRING, SPIRAL	1			B
10	+	P022-023110	SCREW	1			
11	+	P022-037560	ROPE, STARTER	1			
12	+	177228-11120	GRIP, STARTER	1	3ヶ所セット		
13	+	P022-037670	STOPPER, ROPE	1			C
14		A393-000300	BRACKET,FUEL TANK	1	T1.5		C
15		V805-000150	BOLT, TORX 5	2	TB-5*16 10.9		C
16		V835-000030	BOLT, TORX 5	4	TB-5*20 10.9		C
17		X502-000900	LABEL,ECHO	1			D

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GEAR CASE, SHIELD



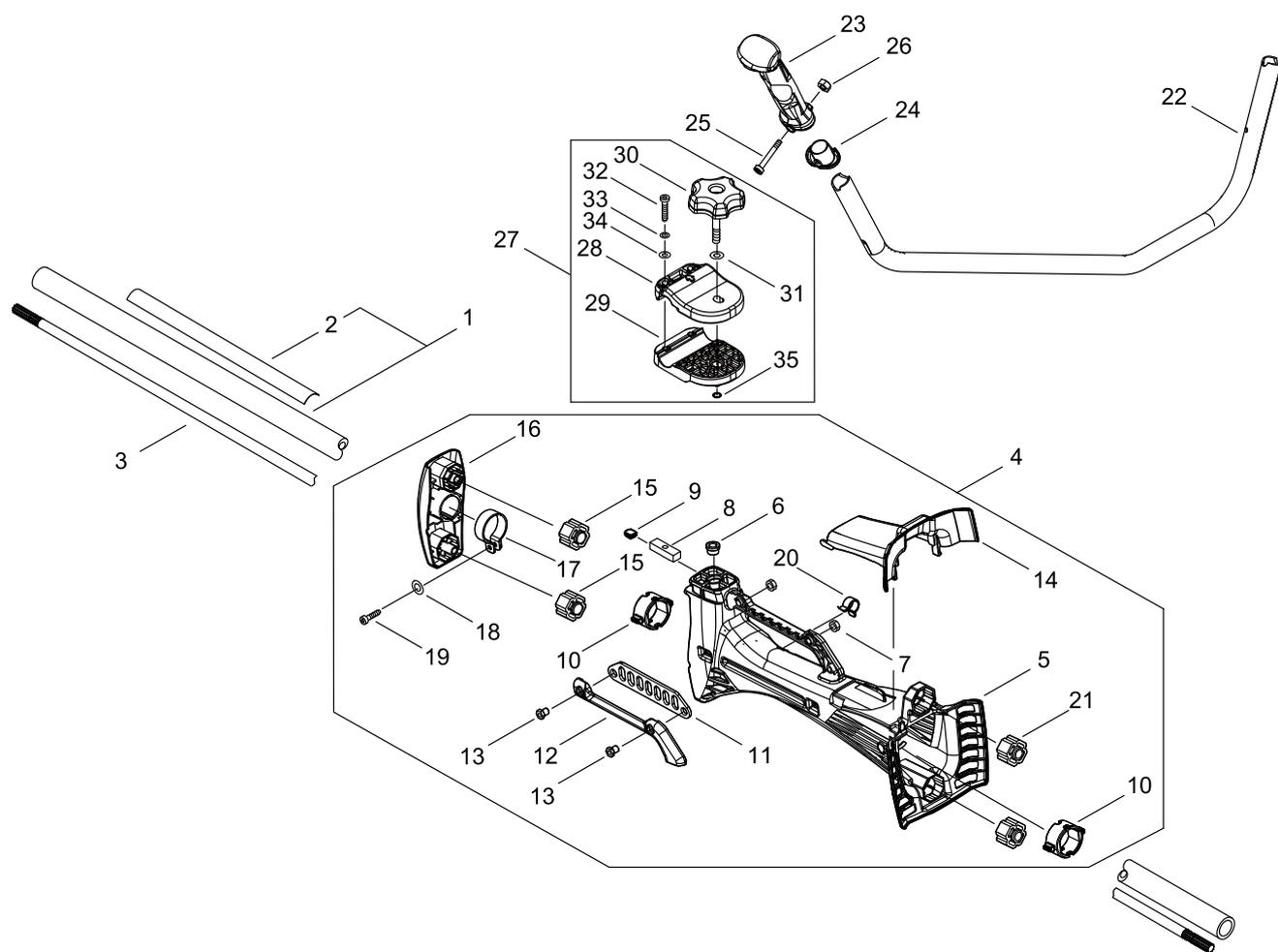
GEAR CASE, SHIELD

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		P100-009270	CASE ASY, GEAR	1			
2	+	V000-000310	GEAR SET, BEVEL	1	1.4:1		D
3	+	C534-000522	SHAFT,GEAR	1			D
4	+	92411-14000	RETAINING RING	1	WR-14		
5	+	94060-06202	BEARING, BALL	2	6202		
6	+	94060-06001	BEARING, BALL	1	6001		
7	+	94063-06202	BEARING, BALL	1	6202Z		
8	+	900701-00012	RETAINING RING	1	CS-12		
9	+	900702-00035	RETAINING RING	2	CR-35		
10	+	900701-00015	RETAINING RING	1	CS-15		
11	+	610334-06230	SPACER, OILSEAL	1			C
12	+	610413-47530	OILSEAL IS 20 35 7	1			C
13	+	C535-000441	FIXTURE, BLADE	1			B
14	++	610352-56830	PLATE, CUP	1			
15	+	610434-50031	BOLT 8* 8	1	M8*8		B
16	+	900220-04006	SCREW	1	4*6		
17	+	V314-000250	WASHER,CIRCULAR 24-2	1	23X35X3.0		C
18	+	C511-000190	COLLAR, MAIN PIPE	1			C
19	+	V805-000150	BOLT, TORX 5	1	TB-5*16 10.9		C
20	+	V805-000060	BOLT, TORX 5	2	TB-5*35 10.9		C
21	+	C535-000460	FIXTURE, BLADE	1			B
22	+	X426-000170	ADAPTER,SAW	1			C
23	+	610320-47530	NUT L, LOCK	1	12		
24		P100-010590	SHIELD ASY	1			B
25	+	900565-00005	NUT, SQUARE	1	5		
26	+	V805-000170	BOLT, TORX 5	1	TB-5*25 10.9		C
27	+	900562-00005	NUT, LOCK	1	5		
28	+	C552-000200	PLATE, SHIELD	1			D
29	+	91316-04010	SCREW	1	4*10		C
30	+	V805-000260	BOLT, TORX 5	4	TB5*25 10.9		C
31		C550-000541	SHIELD, BLADE	1			B
32		P021-043981	SHIELD ASY, BLADE	1			
33	+	C554-000001	KNIFE,CORD	1			B
34	+	V805-000150	BOLT, TORX 5	1	TB-5*16 10.9		C
35		P100-009280	SHIELD ASY	1			
36	+	C552-000200	PLATE, SHIELD	1			D
37	+	91316-04010	SCREW	1	4*10		C
38	+	V805-000260	BOLT, TORX 5	4	TB5*25 10.9		C

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MAIN PIPE, HANDLE



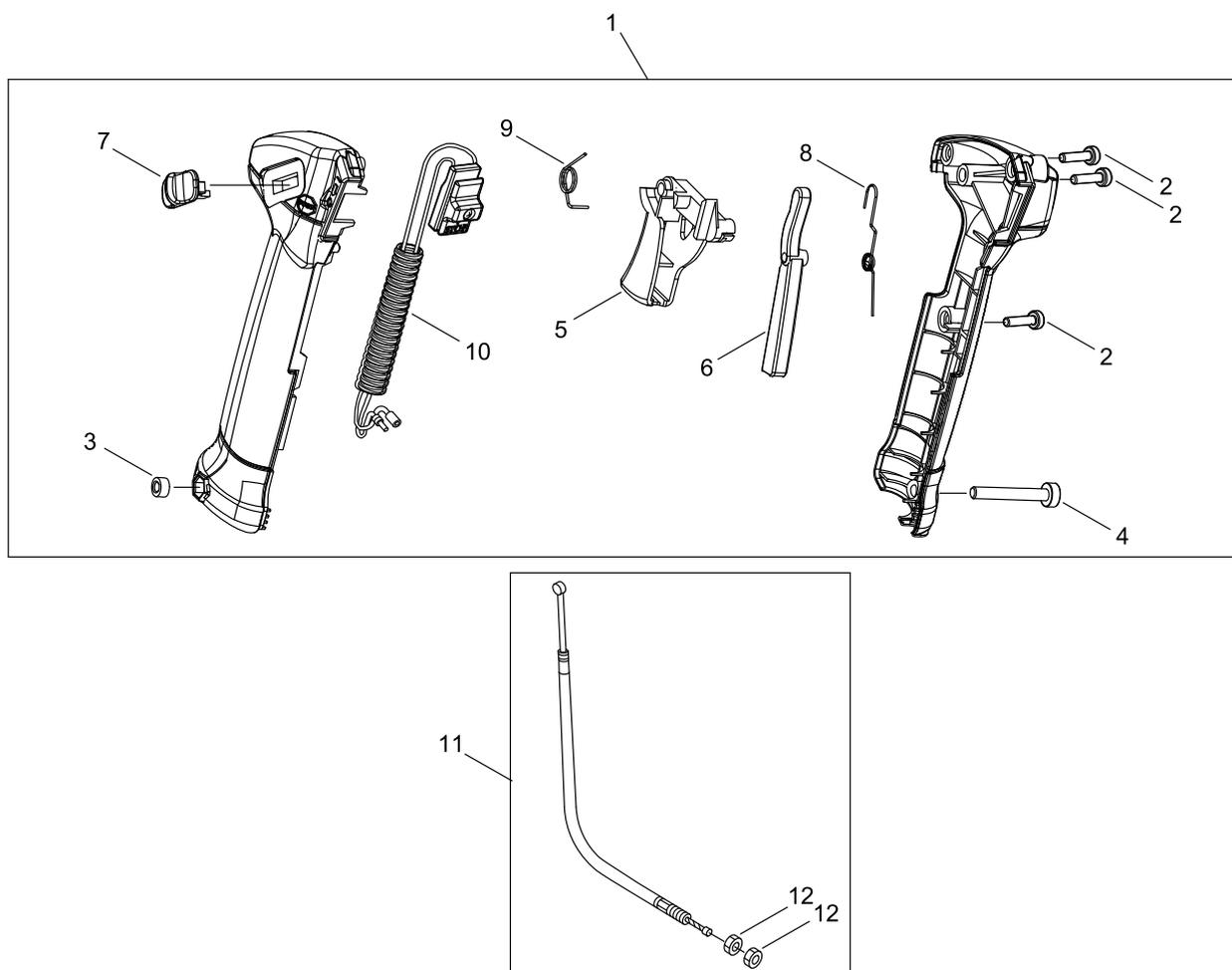
MAIN PIPE, HANDLE

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		P100-009290	MAIN PIPE ASY	1			
2	+	890617-43130	LABEL,CAUTION	1			D
3		C504-001410	SHAFT, DRIVE	1	8*1488		C
4		P100-009300	HANDLE SUPPORT KIT	1			
5	+	C415-000173	SUPPORTER, HANDLE	1			C
6	+	V355-000751	COLLAR,8	1	SRM-420ES		C
7	+	V263-000020	NUT,5	2			C
8	+	V265-000630	NUT,8	1	13X42XT10-M8		C
9	+	101538-28230	GROMMET,PLUG	1			B
10	+	C427-000050	STOPPER, HAMDLE	2			D
11	+	V150-003590	PLATE,EYE	1			C
12	+	C648-000030	HOLDER,LIFTING	1			D
13	+	V805-000150	BOLT, TORX 5	2	TB-5*16 10.9		C
14	+	C480-000140	GUIDE, CABLE	1			C
15	+	V420-005570	CUSHION	2			B
16	+	P200-000540	FIXTURE,CUSHION ASY	1			
17	+	V495-003660	BAND	1			C
18	+	900603-00006	WASHER	1	6		
19	+	V806-000050	BOLT, TORX 6	1	TB-6*20 12.9		C
20	+	V490-001220	CLIP	1			C
21	+	V420-004100	CUSHION	2			B
22		C400-001441	HANDLE,FRONT	1	22*T2.0		C
23		C403-000810	GRIP, HANDLE	1			C
24		C441-000000	PIECE,HAND GUARD	1	22		C
25		V805-000070	BOLT, TORX 5	1	TB-5*40 10.9		C
26		900562-50005	NUT, LOCK	1	5		
27		P100-009310	PIPE FIXTURE SET	1			
28	+	C423-001070	FIXTURE, HANDLE	1			D
29	+	C423-001080	FIXTURE, HANDLE	1			D
30	+	V299-000110	KNOB,FASTENER	1			C
31	+	175049-03920	WASHER	1			C
32	+	V203-002500	BOLT,5	2	TB-5*30		C
33	+	900605-00005	WASHER, SPRING	2	5		
34	+	900620-00005	WASHER	2	5		
35	+	900720-20007	O-RING	1	P-7		

CL : Consumable class

A:Fast moving parts B:Semi-fast moving parts C:Slow moving parts D:Order only as needed

THROTTLE



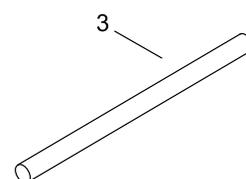
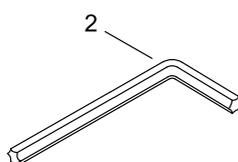
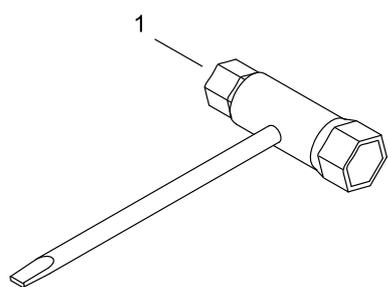
THROTTLE

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		P100-006090	THROTTLE ASY	1			
2	+	V804-000010	BOLT, TORX 4	3	TT-4*16 DG 10.9		C
3	+	V805-000060	BOLT, TORX 5	1	TB-5*35 10.9		C
4	+	900500-00005	NUT	1	5		
5	+	C450-000880	CONTROL, THROTTLE	1			C
6	+	C460-000490	LOCKOUT, THROTTLE	1			C
7	+	C463-000000	KNOB,LATCH	1			C
8	+	V452-001540	SPRING,TORSION	1			B
9	+	V452-000060	SPRING,TORSION	1			B
10	+	P021-041471	SWITCH,ON OFF ASY	1			
11		V430-004690	CABLE,BOWDEN	1			B
12	+	900502-00006	NUT	2	6		

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ACCESSORIES



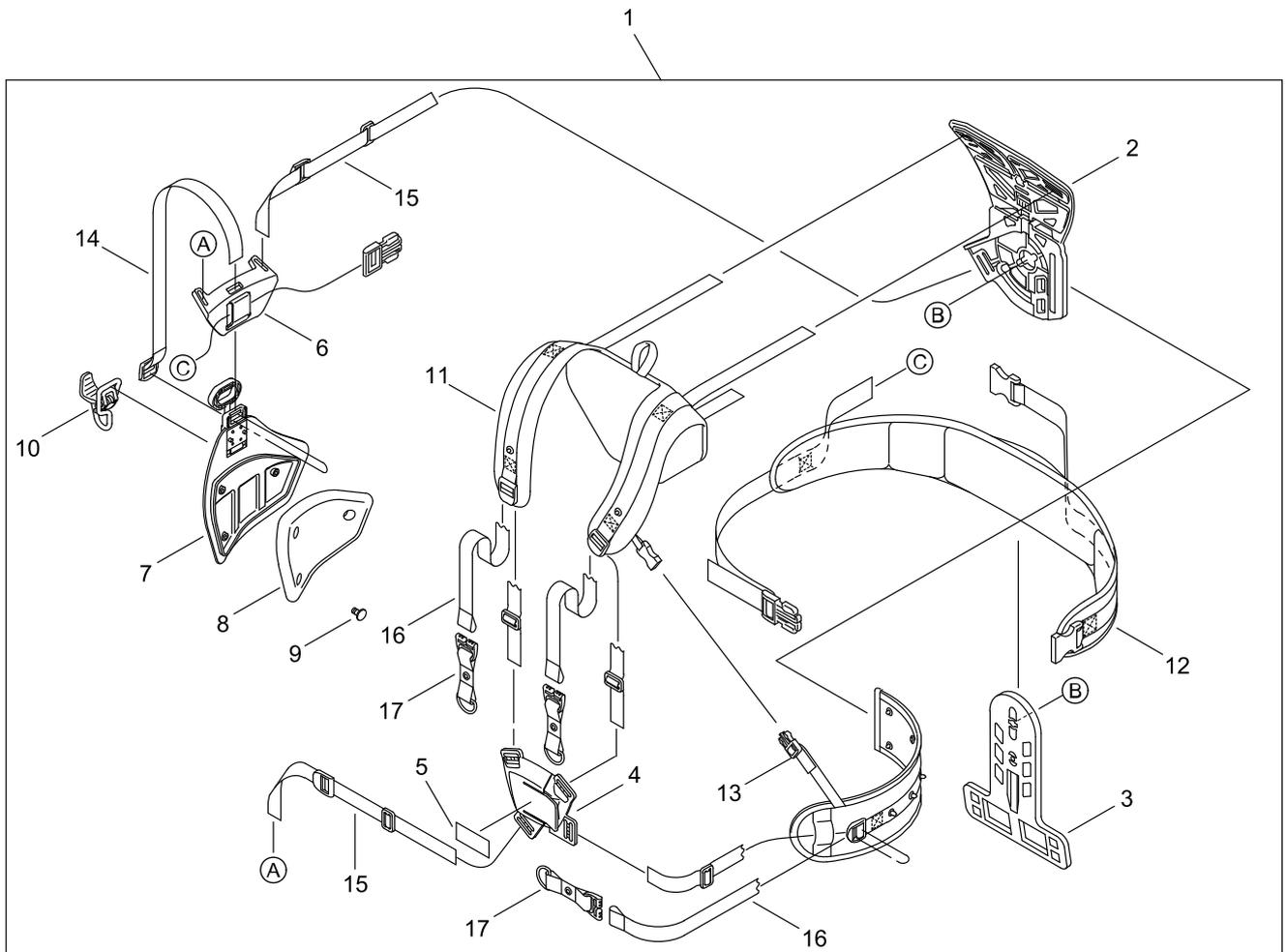
ACCESSORIES

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	C L
1		X602-000020	TOOL,WRENCH	1	17*19 L200		D
2		X605-000170	TOOL,L WRENCH	1			D
3		X606-000080	TOOL,BAR	1	5*120		D

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HARNESS



HARNESS

Key No.	LV (+)	Parts Number	Parts Description	Qty	Standard	Comment	CL
1		C062-000591	HARNESS, SHOULDER	1	ECHO		B
2	+	C630-000230	SEAT, BACKPACK	1			C
3	+	C630-000250	SEAT, BACKPACK	1			C
4	+	P021-047390	BUCKLE, HARNESS SET	1			
5	+	X502-000390	LABEL,ECHO	1	ECHO 72.5*15		D
6	+	C652-000070	PAD, WAIST	1			D
7	+	P021-047231	PAD, WAIST ASY	1			
8	+	C652-000080	PAD, WAIST	1			D
9	+	V491-000490	CLIP	3	#3S53		C
10	+	C063-000050	HOOK,LIFTING	1			C
11	+	C644-000220	PAD, HARNESS	1			D
12	+	C651-000070	BELT, HARNESS	1	ECHO -120CM		B
12	+	C651-000071	BELT, HARNESS	1	ECHO -140CM		B
13	+	C652-000090	PAD, WAIST	1			D
14	+	C650-000000	ADJUSTER,STRAP	1			D
15	+	C650-000010	ADJUSTER,STRAP	2			D
16	+	C650-000020	ADJUSTER,STRAP	3			D
17	+	C653-000000	END,BELT	3			D

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100213-00310	OILSEAL	4	610434-50031	BOLT 8* 8	20	A227-000040	PLATE, ELEMENT	10
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123122-03660	SPRING, METER. LEVER	12	900562-50005	NUT, LOCK	22	A390-000050	SEAT,FUEL TANK	14
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123127-03930	CLIP, THROTTLE SHAFT	12	900620-00005	WASHER	22	A393-000330	BRACKET,FUEL TANK	14
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